

GUARDIAN RCC-12

Reciprocating Compressor Controller for coldstores and supermarkets

- Suction pressure setpoint control of up to 8 uneven/even compressors
- Compressor monitor with capacity, pressure & hours run displays
- Alarm, trip & load monitoring
- Local panel operation & setup of timers, limits and configuration
- Remote RS485 monitoring and setup

Operation and Setup Manual

The GUARDIAN RCC-12 Reciprocating Compressor Controller provides suction pressure setpoint control and alarm monitoring for up to 8 even or uneven size compressors.

The controller communicates with the GUARDIAN Autograph Terminal and the Woodley System 5 which provide remote central alarm monitoring, data recording and graphs.

Local temperature displays and modification of all defrost times, alarm and control settings is available when the unit is connected to the optional GUARDIAN SKD-9 Keyswitch display.

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Getting Started

Guardian Controllers provide refrigeration engineers with

- **ULTIMATE FLEXIBILITY**
- **ASSURED MONITORING**
- **RELIABLE ALARMS**

This manual provides refrigeration designers, installers, service mechanics and supermarket personnel with the necessary information to achieve the above objectives.

All users require to know a few basic facts about this controller before successfully starting to perform their design, commissioning, maintenance or operating functions.

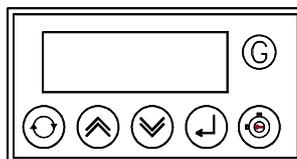
- a) All GUARDIAN controllers need to be set up with a unit model selection and other basic settings for setpoints, timers and addresses. All these settings need to be done using the SKD.9 Keyswitch Display, so the understanding of the button operation of this unit is essential.
- b) The shorthand used in the following chapters for concisely expressing button pressing and selection sequences to do all this setup needs to be understood.
- c) Mains power input voltage and hardware switch and link option selections (if any are required) must correspond to the selected unit model configuration.
- d) Since each controller can be configured in a number of different ways to perform flexible refrigeration control then an understanding of how to find out what unit model is currently selected, what it does and how it is connected, is also necessary.

SKD.9 KEYSWITCH DISPLAY OPERATION

GUARDIAN controllers require a SKD.9 Keyswitch Display unit to be plugged into the telephone jack socket in the controller before any settings can be changed.

The SKD.9 is connected to the GUARDIAN controller via a 6-core telephone cable.

The SKD.9 Keyswitch/Display comprises a plastic enclosure housing a PCB with four membrane pushbuttons, four LED displays and a 2-position Keyswitch.



SKD.9 buttons have the following functions when pressed:

- | | | |
|---|-----------------------------------|--|
| @ | 'next' button | displays next value or menu selection in sequence. |
| / | 'raise' button | raises a menu settings value or menu item selection. |
| < | 'lower' button | decreases a menu settings value or item selection. |
| ? | 'accept' or 'enter' button | accepts any alarm and is used for entering a menu selection or settings value data entry |

The two position **keyswitch** may be used to toggle display case control status from OFF to FANS only and back to AUTO

The Keyswitch is not used on the RCC-12.

BUTTON OPERATION SHORTHAND

To assist in easy setup of control setpoints, delays, timers and other configuration settings, the sequence of button presses and subsequent displays will be shown in this handbook as below:

- ii) A button symbol means press that button
- iii) A display box shows the result of the last button press on the SKD.9 display.

EXAMPLES

@ Auto @ OFF = ? - OFF is shorthand for

Press '**next**' button which then displays AUTO

Press '**next**' button which then displays OFF

Then press '**enter**' button which changes the control mode to OFF and displays -OFF

@: @ Auto ?

Press '**next**' repeatedly until **Auto** is displayed then press '**enter**'.

Suct 4. 8b

means the display alternates between the value identifier tag and the latest value.

Di Sc =0c= FAI L

means the display alternately flashes between the value identifier tag (discharge temperature), the measured value (open circuit) and the alarm or trip message.

HARDWARE CONFIGURATION CHECKS

Prior to switching on the GUARDIAN controller check that the hardware unit is the correct type for the incoming mains voltage

- Models with **BLUE** labels and suffix '**L**' (**LOW VOLTAGE**) operate at **24vac**
- Models with **BLACK** labels and no suffix (**NORMAL 230vac**) operate at **230vac**
- 230vac MAINS SUPPLY WILL DAMAGE A BLUE LABEL CONTROLLER !!!**
- A **BLACK** label controller will not work with a 24vac supply

When satisfied that the correct type of controller is available then the following checks should be made prior to controller installation or replacement

- a) Ensure mains supply is wired correctly to the appropriate **TERMINAL WIRING** drawing for the model selected.
- b) Ensure that any transducer selector switches specified on the **TERMINAL WIRING** diagram are in the correct state.
- c) Ensure any shorting link selector pins specified on the **TERMINAL WIRING** diagram are correctly fitted.
- d) Ensure that probes are wired to the terminal **WIRING DIAGRAM** and the correct type of thermistor or pressure transducer probes are fitted.
- e) The SKD.9 Keypad/display unit is fitted correctly in its 6 way telephone socket.
- f) The RS485 highway connections (if required) are wired to the correct terminals and the screen drain wire is continuous to earth.

CONFIGURE UNIT MODEL, SYSTEM No & ADDRESS

Enter Passcode PP05 for normal changes

Before any permanent change of controller settings are made then the correct entry of the appropriate passcode is necessary.

Most normal system settings require entry of passcode PP05

@: @ SEt= ? PP00 @: @ PP05 ?

Press 'next' repeatedly until **SEt** is displayed then press 'enter'. **PP00** is displayed.

Press 'raise' repeatedly until **PP05** is displayed and then press 'enter'.

Select Unit Model

@: @ SEt= ? PP00 /: / PP05 ?

Enter Passcode PP05 as button sequence above

@: @ Uni t ? 8PAC /: / 6PAC ? 6PAC

Press 'next' repeatedly until **Unit** is displayed and then press 'enter'

Display shows unit model currently selected which may be wrong.

Press 'raise' repeatedly until correct model is displayed (e.g. 6PAC) and then press 'enter' which causes the display to wink briefly and display the new unit model selection (e.g 6PAC)

Select System No and Address

e.g. setup unit for system 60 case 1 at address 180

Enter Passcode as button sequence as above

@: @ Uni t

@: @ Sn01 /: / Sn60 ? Sn60

@ Cn01 ? Cn01

@ A001 /: / A180 A180

@: @ End= ? = - 26

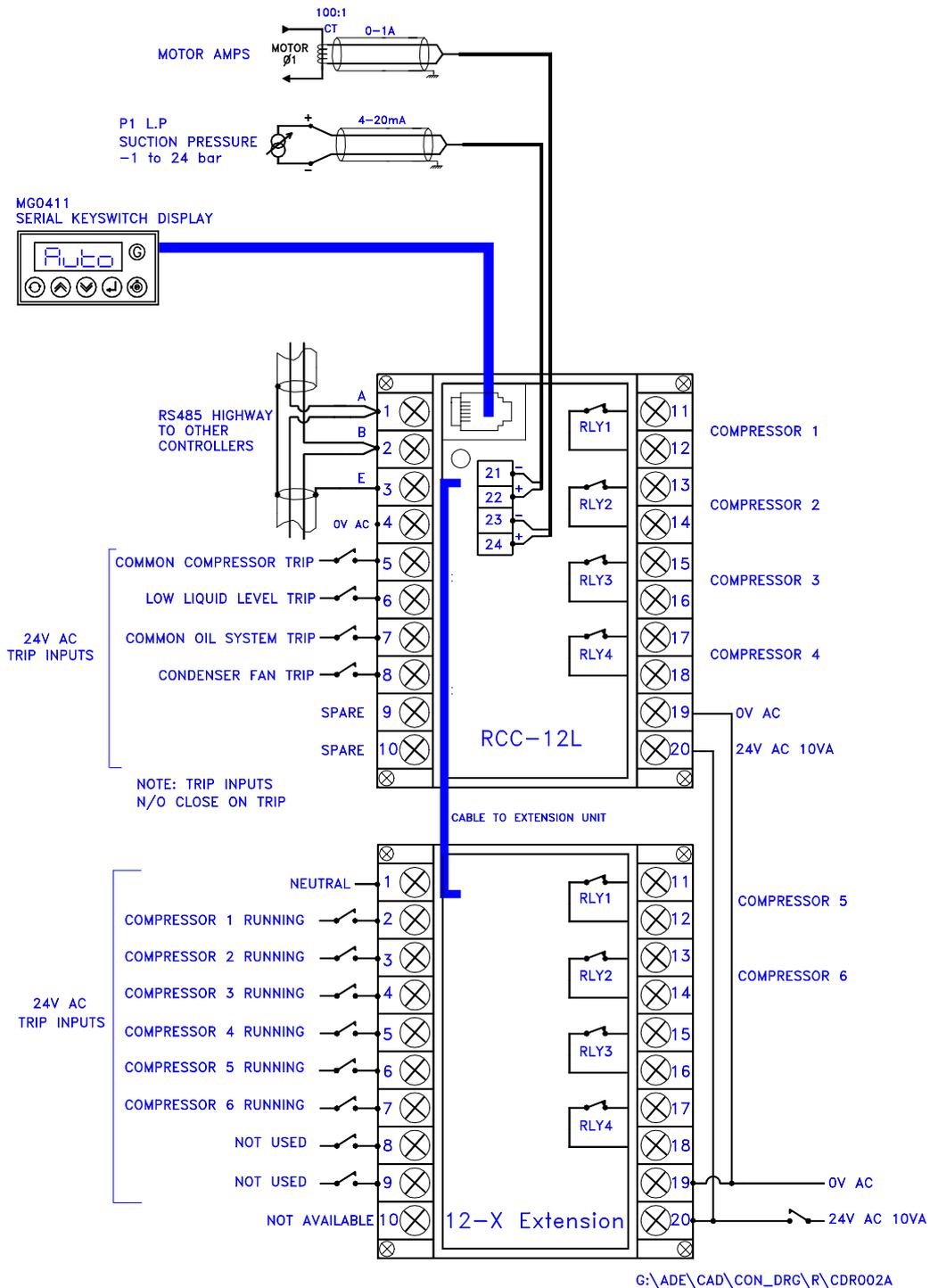
RS485 Communications

When the correct system number, case/compressor number and highway address have been entered as above then the controller can communicate with the GUARDIAN AutoGraph Terminal PC for central alarm monitoring and temperature display. Control setpoints, defrost times and alarm limits may then be sent to the controller from the PC rather than using the SKD9 Keyswitch display. For further details see page 22

RCC.12 6PAC

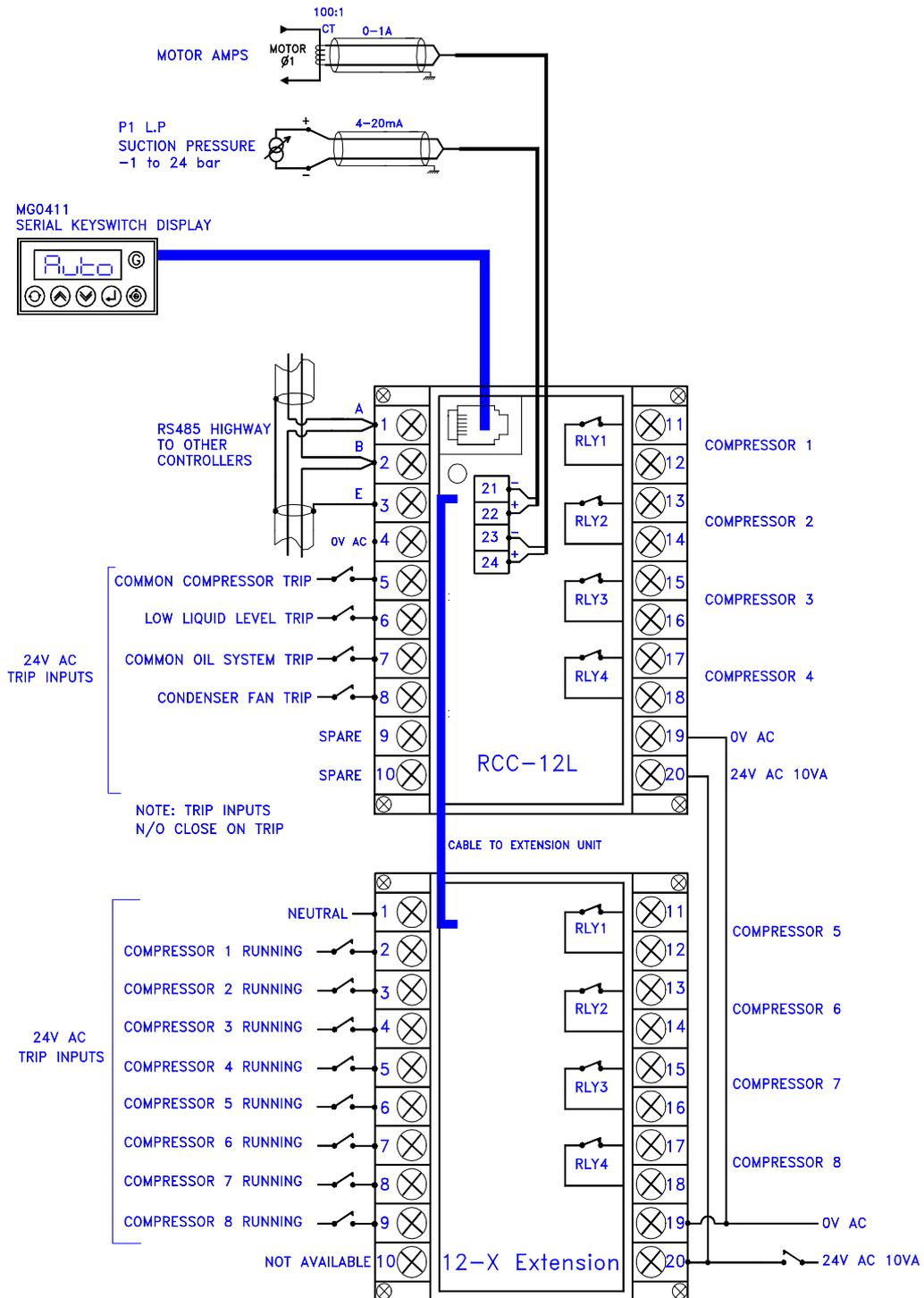
RCC-12 Termination Wiring - '6PAC' model selection

Compressor Control



RCC.12 8PAC

RCC-12 Termination Wiring - '8PAC' model selection Compressor Control



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OPERATION

The SKD.9 Keyswitch display provides a display at the control panel of:

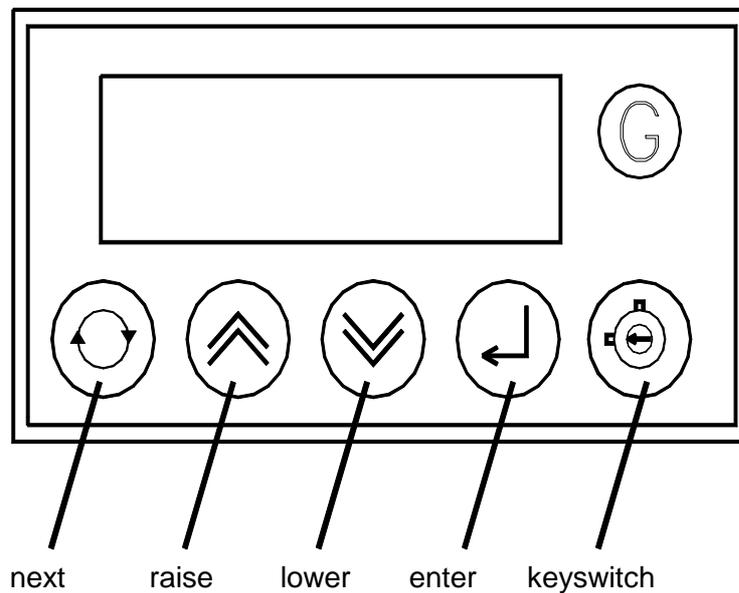
Compressor suction pressure
Condenser discharge pressure.

Display of other temperatures pressures etc by pressing 'next' @ button,
the values displayed depend on the unit model selected.

The keyswitch. Is not used on the RCC12

Passcode protected setup of controller setpoints, timers and limits.

Alarms and trips are reset by pressing accept



DISPLAY INDICATIONS

Compressor Displays

The following displays are available by repeatedly pressing @ Value displays are alternated with an identification Tag (ie 'Suct') which is displayed for a quarter time:- All pressures are followed by 'b' to denote bar guage

Tag	Value	
Suct	=2. 3b	Suction pressure (-1 to 24barG)
LoAd	=125	Total pack amps
CAP=	=100	Total Pack Capacity % (0 to 100 %) (capacity raise/lower operative in HANd control mode)
S- uP	=3. 5	Stage up timer count
S- dn	=0. 3	Stage down timer count
	Auto	Pack Auto control mode (press 'accept')
	OFF=	Pack OFF control mode (press 'accept')
	hAnd	HANd control mode (press 'accept') (enables raise/lower buttons)
CPrS	1=11	Compressor motors run output on
deLy	=1==	Compressor anti-short cycle delay timing
Crun	1=11	Compressor run signal received
tri P	==11	Motor trip status
CSEt		Request compressor parameter change

COMPRESSOR SETTINGS MAY ALSO BE SELECTED BY PRESSING 'Raise' with 'Suct' on display

Default Displays

The default suction pressure display

Suct =2. 3b Suction pressure (-1 to 24barG)

is during AUTO or restart sometimes replaced by

8888 During restart

6PAC Unit model configuration selected

u1. 1A (Software version)

- OFF If unit selected OFF

HAnd If unit selected hand control

=PC= FAi L if RS485 comms watchdog fail

TRIPS AND ALARMS

COMPRESSOR SAFETY TRIPS

ALL Trips are RESET locally by pressing the 'enter' button.

The last safety trip input detected is automatically displayed with a flashing alternative '**trip**' message.

The '**next**' button may always be used to view other displays.

Trip messages displayed depend on the unit model and the configuration selected.

Analogue Trips

Suct =oc= FAi L Suction pressure open circuit (6PAC or 8PAC)

Suct 10. 5 tri P Suction pressure high trip

ALARMS

Analogue Alarms

If the suction pressure, amps liquid level or superheat values go outside the high or low alarm limits then the appropriate value is displayed with a flashing alternative 'Hi' or 'Lo' alarm message.

Suct -0.8 ==Lo	Suction Pressure Low alarm
Suct 10.8 Hi ==	Suction Pressure High alarm
LoAd =120 Hi ==	Motor Load High alarm - also unloads pack

Digital Alarms

Digital alarm messages include:-

Lo-A Leu= C-1 trip	Digital input Low level liquid alarm 30 min time delay Compressor 1 Tripped. The run input was not present for 3 successive starts.
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PC-FAIL ALARM

If the RCC12 unit is in 'Auto' mode and a valid status request has not been received for 60 seconds via the RS485 highway then a Watchdog timer 'PC/FAIL' message is displayed. This alarm is reset if 485 communications are restored or the AGT/SYS5/LocI/nonE is set to 'LocL' or 'nonE' in unit settings.

=PC= FAIL	if RS485 comms watchdog fail
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MODE CHANGE Compressors

Pressing 'next' until the pack mode selections are on display and then pressing 'enter' changes the pack mode to the new selection displayed.

Auto	AUTO pack control mode with compressor control on suction pressure
oFF=	-OFF = pack control stopped - (standby operation)
hAnd	hAnd = pack control in local manual operation

Pack Capacity Manual

With the pack mode selected to HANd, the pack capacity can be increased or decreased by pressing '**raise**' or '**lower**' buttons when the pack capacity is on display.

@: @ HANd ?

@: @ CAP= ==50 / : / ==75 ?

GLOBAL RS485 COMMANDS

IF all compressors are tripped or the unit is in '**OFF**' mode and Trip Settings are '**CoFF**' then a GLOBAL RS485 '**OFF**' command is sent to all case controllers on the same section of RS485 Highway to prevent liquid floodback.

A GLOBAL RS485 '**AUTO**' command is sent on **restart**, when trip '**reset**' is pressed or when control mode is selected '**AUTO**'.

A GLOBAL RS485 **TIME** synchronisation command is sent to all case controllers twice per day if **Agt/SYS5/LocI/nonE** protocol selected is '**LocL**'

USEFUL BUTTON SEQUENCES

The following button sequences should prove useful during normal service operation

Reset ALARM or TRIP

di FF tri P ? =2. 4b
RESET

Change suction control setpoint and differential

@: @ SEt= ? PP00 /: / PP05
 @: @ cprs ?
 @: @ c2. 0b /: / c2. 5b ? c2. 5b
 @ cd01 /: / cd02 ? cd02
 @: @ End= ? =2. 6b ?

Check Unit Model

@: @ SEt= ? PP00 /: / PP05 ?
 @: @ Uni t ? 3PAC This unit model is '3PAC'
 @: @ End= ? =2. 6b

Select Stub, Case No and Address

e.g. setup unit for system 60, case 1, at address 180

@: @ SEt= ? PP00 /: / PP05
 @: @ uni t ?
 @: @ Sn01 /: / Sn60 ? Sn60
 @ Cn01 ? Cn01
 @ A001 /: / A180 A180
 @: @ End/ ? =2. 6b

SETUP OPERATION

Setup operation lasts for a maximum of 5 minutes after being activated by pressing **?** with CSEt or FSEt on the display panel.

On entry to Setup passcode PP00 is displayed.

To change any settings passcode PP05, PP09 or PP11 must be first selected using **/** and **?** pushbuttons.

If the correct passcode is not entered then setup values may be displayed but any attempted changes are ignored.

Compressors

Settings Level 2

CSEt

CSEt

Press **?**

PP00

PP00

Set passcode PP05, PP09 or PP11 by using the **/** and **<** pushbuttons

PP05 **?**

PP11

Press **?**

PP11 menu page 21

PP05 Compressor menu page 16

Setup Functions (Normal) passcode 05

PP05 Menu

Press @ to sequence through the following PP05 Menu selections:-

Press ? to select the displayed menu

Compressors

Unit	Uni t	Unit model setup RCC-12 Page 17
CPRS	CPrS	Compressor setup Page 18
Delay	dELY	Compressor delay timers Page 18
Suction	Suct	Suction pressure alarm levels Page 19
Trip	tri P	Trip inputs and control Page 19
Size	SI ZE	Compressor sizes Page 19
Load	LOAd	Amps high alarm Page 20
Test	tES t	Force relays on/off Page 20
End	End=	Return to suction pressure display

Compressor Settings

Unit			Press @ to sequence through Setup selections
Unit			Press / or < to change the settings
			Press ? to accept the settings
Unit Model	YYYY		YYYY = 6PAC - 6 pack compressor 8PAC - 8 pack compressor
	Std		No selection RCC-12
System number	Snnn		nn = 1 - 255
Monitor Address	Annn		nnn = 1 - 255 RCC-12 units require 12 addresses in sequence
Comms protocol	YYYY		YYYY = Agt - Autograph terminal PC SYS5 - Woodley Sys 5 With 12 addresses SYS6 - Woodley Sys 5 With only 1 address LocL - Local highway only nonE - If 'Locl' or 'nonE' is selected the 'PC FAIL' message is not displayed Alrn - Alarm, digital output, for use with external relay fitted to unused Comms terminals.
Oil Level Alarm Action	OI Ly		If y=a when low oil level is present for 10 mins alarm is generated. If y=t then after 10 mins compressors are stopped and alarm generated

CPrS
CPrs

Press @ to sequence through Setup selections

Press / or < to change the settings

Press ? to accept the settings

Pack suction control
setpoint

c=2. 1 n.n = -0.6 to 5.0

Control deadband

dbn. n nn = 0.1 to 1.0

Satellite compressor
selection

YYYY YYYY = SAtC
noSC - No satellites allowed on 6PAC or
8PAC

Loading valve polarity

YYYY YYYY = LPoS - Positive
LnEG - Negative

Fast response
deadband

FbYY yy = 0.1 to 2.0

Stage up control
algorithm

CAuu u = 0 - 9

Stage down control
algorithm

CAdd dd = 0 - 9

u/d determines rate of response when outside fast deadband with
relation to amount of error from setpoint.

Stage time = stage-delay - (stage-delay x error from setpoint) /
Control Algorithm

dELY
dELY

Press @ to sequence through Setup selections

Press / or < to change the settings

Press ? to accept the settings

Control delays

Starts per hour

SHnn nn = 2 -15

Stage up delay

Sun. n n.n = 0.2 - 9.9 mins

Stage down delay

Sdn. n n.n = 0.2 - 9.9 mins

Start Period delay

SPnn n.n = 0 - 60 seconds. Time delay for run input.

Suct		
Suct		Press @ to sequence through Setup selections
		Press / or < to change the settings
		Press ? to accept the settings
Suction pressure low alarm limit	L=n. n	n.n = -1.0 to 5.0 bar
Suction pressure high alarm limit	Hnn. n	nn.n = 0.0 to 20.0 bar
Suction pressure high alarm guardtime	Ht00	= 00 to 99 mins

triP		
tri P		Press @ to sequence through Setup selections
		Press / or < to change the settings
		Press ? to accept the settings
Number of trip inputs/compressor	ntc1	Always for RCC-12
GLOBAL-RS485 command action after all compressors tripped OFF	Cyyy	CoFF= Cases OFF on highway section CnoA= Cases no Action on trip

SIZE		
SI ZE		Press @ to sequence through Setup selections
		Press / or < to change the settings
		Press ? to accept the settings
Size 1st compressor	1Cnn	nn = 1 - 99
Size 2nd compressor	2Cnn	nn = 1 - 99
	 etc	
Size 6th compressor	6Cnn	nn = 1 - 99
Size 8th compressor	8Cnn	nn = 1 - 99

If fitted
Number of sizes displayed depends on unit model
Size 0 means no compressor fitted

**LOAD
LOAD**

Press @ to sequence through Setup selections

Press / or < to change the settings

Press ? to accept the settings

High total current
alarm level

Hnnn nnn = 100 to 250

Low total current
alarm level

Lnnn nnn = -0.1 to 99

**tEst
tEst**

Press @ to sequence through the relay selections

Repeatedly press ? to switch the relays on and off

Relay R1

1OFF 1=on Compressor 1

Relay R2

2OFF 2=on Compressor 2

etc

Relay R7

7OFF 7=on System Healthy

Extension relay 1

A=on AoFF Compressor 7

Extension relay 1

b=on boFF Compressor 8

End

End=

Exit settings change and return to default compressor display

PP11 Menu - SETTINGS LEVEL 2

COMPRESSORS

rtc
rtc=

Press @ to sequence through Setup selections
Press / or < to change the settings
Press ? to accept the settings

Real Time Clock

real time hours **rhnn** nn = 0 - 23 hours
real time minutes **rtnn** nn = 0 - 59 minutes

SCAL
SCAL

Press @ to sequence through Setup selections
Press / or < to change the settings
Press ? to accept the settings

Transducer scaling

L-n.n 4ma value bar gauge
Hnn.n 20ma value bar gauge

CLrH
CLrH

Press @ to sequence through the Setup selections
Press ? to clear all compressor hours run

End
End=

Exit settings change
Return to suction pressure display

COMMUNICATIONS

Communication facilities are available for interrogation of temperatures, status and modification / display of setpoints, limits and timeclock settings. All communication is via a daisy chain RS485 link which connects all GUARDIAN controllers units in series.

Communication commands and replies are checked for parity and block length and automatically re-transmit if errors are detected.

Each GUARDIAN controller has a unique unit number address UU/u which is used to select the appropriate unit for interrogation or modification.

UU is stub no. 1-80

u is case / coldstore number 1-3.

i.e. case 3 stub 56 has address 56/3

and coldstore stub 45 has address 45/1

Some communication commands may use 'wildcard' stub number 99 and 'wildcard' case number 9 to access all stubs on the highway or all cases in a stub.

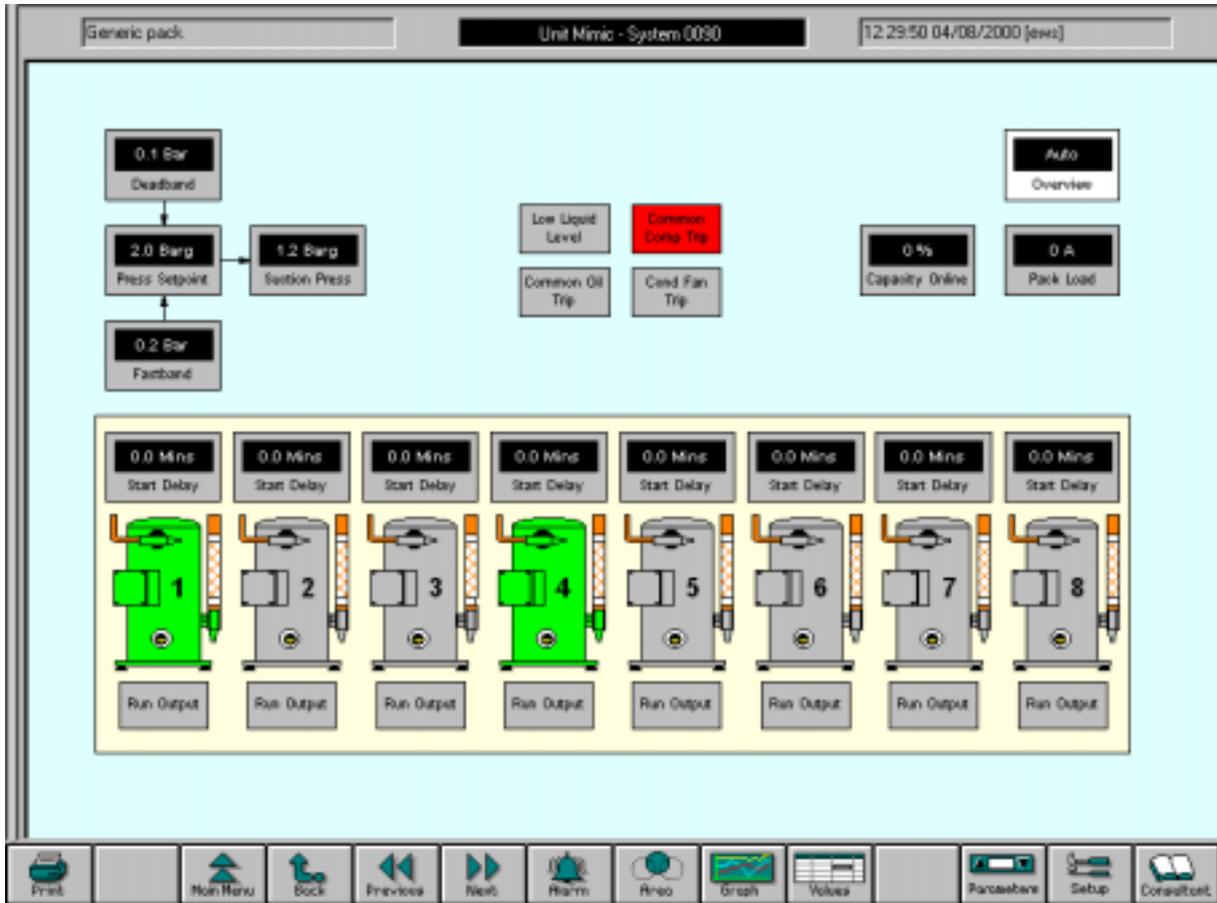
GUARDIAN controllers are inactive until they are addressed.

When the organisation of commands on the RS485 highway is under the control of a Woodley Mk V then GUARDIAN units only accept status requests which transmit case, discharge and return air temperatures and defrost status.

GUARDIAN Autograph or RM-256 Refrigeration Monitor Communication commands available are:-

- a) Transmit Unit Status which replies with command plus stub status & case temperature
- b) Transmit Values which replies with stub address plus latest signed temperature values, time, trip states, relay states and internal status
- c) Transmit Setpoints which replies with setpoints and limits.
System Sn and unit Addresses Axxx may not be changed via the RS485 serial link
- d) Receive setpoints with new setpoint values
- e) Receive Time and Date with new hours and minutes, day, month and year for real time clock
- f) Initiate/Terminate a hot gas or off-cycle defrost
- g) ON auto / FANS only / case OFF selection for case cleaning

CONSULTANT DISPLAYS



Setup / commissioning Parameters

PP05 Normal Menu Compressor Settings

	unit	ACTUAL settings	Default setting	Min. setting	Max. setting
Unit	Model for		6PAC	6PAC	8PAC
	Control selection for CMC12 units		Std.	Std.	rcL
	System number	Sn	Sn01	Sn01	S255
	Monitor Address (NB when on a Woodley System 5 or 6 system set the pack address to 2 less than the Woodley address)	A	A 01	A 01	A255
	Monitor Comms Protocol Agt = - Guardian Autograph terminal PC SYS5 -Woodley Sys 5 with 12 addresses SYS6 - Woodley Sys 5 with only 1 address LoCL - Local highway only nonE - No highway If 'Locl' or 'nonE' is selected the 'PC FAIL' message is not displayed Alrn - Alarm, digital output, for use with external relay fitted to the unused Comms terminals.		Agt	Agt	Alrn
	Oil Level Alarm Action Oi LA When Oil Level input is present for 10 mins an alarm is generated. Oi Lt When Oil Level input is present for 10 mins all compressors are stopped and an alarm is generated.	Oil	OilA	OilA	Oilt

	unit	ACTUAL settings	Default setting	Min. setting	Max. setting	
CPrS	Pack suction control setpoint	bar	c	c 0.0	c-0.6	c5.0
	Control deadband	bar	db	db0.1	db0.1	db1.0
	Satellite compressor selection			noSC	noSC	SAtC
	Loading valve polarity			Lneg	Lneg	LPoS
	Fast response deadband	bar	Fb	Fb0.1	Fb0.1	Fb2.0
	Stage up control algorithm		CAu	CAu0	CAu0	CAu9
	Stage down control algorithm		CAd	CAd0	CAd0	CAd9

dELY	Starts per hour		SH	SH12	SH02	SH15
	Stage up delay	mins	Su	Su0.2	Su0.2	Su9.9
	Stage down delay	mins	Sd	Sd0.2	Sd0.1	Sd9.9
	Start Period delay	secs	SP	SP30	SP00	SP60

Suct	Suction pressure low alarm limit	bar	L	L-1.0	L-1.0	L 5.0
	Suction pressure high alarm limit	bar	H	15.0	0.0	20.0
	Suction pressure high alarm guardtime	mins	Ht	00	0.0	99

LEuL	Suction temperature being used			noSt	noSt	StSH
	Superheat low alarm level	°C	A	A 05	A-10	A 60
	Superheat low trip level	°C	t	t 00	t-10	t 60
	Low liquid alarm level	%	LL	LL50	LL00	LL99

tr i P	GLOBAL RS485 command action			CnoA	CoFF	CnoA
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SI ZE	Size 1st compressor	%	1C	01	00	99
	Size 2nd compressor	%	2C	01	00	99
	Size 3rd compressor	%	3C	01	00	99
	Size 4th compressor	%	4C	01	00	99
	Size 5th compressor	%	5C	01	00	99
	Size 6th compressor	%	6C	01	00	99
	Size 7th compressor	%	7C	01	00	99
	Size 8th compressor	%	8C	01	00	99

LOAD	High total current AMPS alarm level	Amp	H	H100	H100	H250
	Low total current AMPS alarm level	Amp	L	L 00	L -01	L 99

PP11 Menu - Settings Level 2

		unit	ACTUAL settings	Default setting	Min. setting	Max. setting
rtc=	Real Time Clock					
	Real time hours	Hrs	rh	rh00	rh00	rh23
	Real time minutes	mins	rt	rt00	rt00	rt59

SCAL	Pressure Transducer Range Setting					
	Pressure Transducer Low (4.0 mAmp)	bar	L	L-01	-13	242
	Pressure Transducer High (20.0mAmp)	bar	H	H24	-13	242

CLrH	Clear Compressor run hours to zero		SurE	if yes	enter	if not press next
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